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1. SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

Product identifier 1.1

> Product Name M-Bond AE Resin

Chemical Name Mixture CAS No. Mixture EINECS No. Mixture REACH Registration No. None assigned.

1.2 Recommended use of the chemical and restrictions

on use

Identified Use(s) Adhesives. Uses Advised Against None known.

1.3 Supplier's details

Company Identification VISHAY MEASUREMENTS GROUP, INC.

> Post Office Box 27777 Raleigh, NC 27611

USA

Telephone 919-365-3800 919-365-3945 Fax

E-Mail (competent person) mm.us@vishaypg.com

1.4 **Emergency Phone No.** 1-800-424-9300

CHEMTREC

2. **SECTION 2: HAZARDS IDENTIFICATION**

2.1 Classification of the substance or mixture

2.1.1 **GHS Classification** Skin Irrit. 2; H315

> Skin Sens. 1; H317 Eye Irrit. 2; H319 STOT SE 2; H371 - oral. Muta. 2; H341

Aquatic Chronic 3; H412

2.2 Label elements **GHS** Classification

Product Name M-Bond AE Resin

Hazard Pictogram(s)





Signal Word(s) Warning

Contains: Bis-[4-(2,3-epoxipropoxi)phenyl] propane, Bisphenol A Diglycidyl Ether, 2,3-

Epoxypropyl o-tolyl ether and Resorcinol.

Hazard Statement(s) H315: Causes skin irritation.

H317: May cause an allergic skin reaction. H319: Causes serious eye irritation. H341: Suspected of causing genetic defects. H371: May cause damage to organs - oral.

H412: Harmful to aquatic life with long lasting effects.

Precautionary Statement(s) P201: Obtain special instructions before use.

P280: Wear protective gloves/protective clothing/eye protection/face protection.

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P302+P352: IF ON SKIN: Wash with plenty of soap and water.

P333+P313: If skin irritation or rash occurs: Get medical advice/attention. P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing. P308+P313: IF exposed or concerned: Get medical advice/attention.

Additional Information None

2.3 Other hazards None

3. SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.2 Mixtures

GHS Classification

Chemical identity of the substance	%W/W	CAS No.	EC No.	REACH Registration No.	Hazard Statement(s)
Bis-[4-(2,3-epoxipropoxi)phenyl]	< 75	1675-54-3	216-823-5	None assigned	Skin Irrit. 2; H315 Skin Sens. 1; H317
propane					Eye Irrit. 2; H319
					Skin Irrit. 2; H315
Bisphenol A Diglycidyl Ether	15 – 25	25085-99-8	_	None assigned	Skin Sens. 1; H317
Dispriend A Digiyeldyi Ether	13 – 23	25005-99-0	_	None assigned	Eye Irrit. 2; H319
					Aquatic Chronic 2; H411
					Skin Irrit. 2; H315
2,3-Epoxypropyl o-tolyl ether	< 5	2210-79-9	218-645-3	None assigned	Skin Sens. 1; H317
2,3-Epoxypropyr o-toryr etner	7.5	2210-19-9	210-045-5	None assigned	Muta. 2; H341
					Aquatic Chronic 2; H411
	< 5	108-46-3	203-585-2	None assigned	Acute Tox. 4; H302
					Skin Irrit. 2; H315
Resorcinol					Skin Sens. 1; H317
					Eye Irrit. 2; H319
					STOT SE 1; H370
					Aquatic Acute 1; H400

H302: Harmful if swallowed. H315: Causes skin irritation. H317: May cause an allergic skin reaction. H319: Causes serious eye irritation. H341: Suspected of causing genetic defects. H370: Causes damage to organs. H400: Very toxic to aquatic life. H411: Toxic to aquatic life with long lasting effects.

4. SECTION 4: FIRST AID MEASURES



4.1 Description of first aid measures

Eye Contact

Inhalation IF INHALED: Remove person to fresh air and keep comfortable for breathing. IF

exposed or concerned: Get medical advice/attention.

Skin Contact IF ON SKIN: Remove contaminated clothing and wash all affected areas with

plenty of water. If irritation (redness, rash, blistering) develops, get medical

attention. IF exposed or concerned: Get medical advice/attention.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact

lenses, if present and easy to do. Continue rinsing. Get medical attention if eye

irritation develops or persists.

Ingestion IF SWALLOWED: Rinse mouth. Make victim drink plenty of water. Do not induce

vomiting unless instructed to do so by medical personnel. Call a POISON CENTER/doctor if you feel unwell. IF exposed or concerned: Get medical

advice/attention.

4.2 Most important symptoms and effects, both acute and Harmful if swallowed. Causes skin irritation. May cause an allergic skin reaction.

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delayed

4.3

5.2

6.2

Indication of any immediate medical attention and

special treatment needed

Suspected of causing genetic defects. May cause damage to organs - oral.

Treat symptomatically.

5. **SECTION 5: FIREFIGHTING MEASURES**

5.1 **Extinguishing media**

> Suitable Extinguishing media As appropriate for surrounding fire. Extinguish with carbon dioxide, dry chemical,

> > foam or waterspray.

Unsuitable extinguishing media Special hazards arising from the substance or mixture

Do not use water jet. Direct water jet may spread the fire. Highly flammable liquid and vapour. May decompose in a fire giving off toxic

fumes. Decomposes in a fire giving off toxic fumes: Phenolics, Carbon monoxide

and Carbon dioxide.

5.3 Advice for fire-fighters

Fire fighters should wear complete protective clothing including self-contained breathing apparatus. Do not breathe fumes. Keep containers cool by spraying

with water if exposed to fire. Avoid run off to waterways and sewers.

6. SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Environmental precautions

Ensure adequate ventilation. Stop leak if safe to do so. Use personal protective equipment as required. See Section: 8. Avoid breathing vapours.

Avoid release to the environment. Do not allow to enter drains, sewers or watercourses. Spillages or uncontrolled discharges into watercourses must be alerted to the Environment Agency or other appropriate regulatory body.

6.3 Methods and material for containment and cleaning

6.4 Reference to other sections Adsorb spillages onto sand, earth or any suitable adsorbent material. Transfer to a container for disposal. Ventilate the area and wash spill site after material pickup is complete. Dispose of this material and its container as hazardous waste.

See Section: 8, 13

7. **SECTION 7: HANDLING AND STORAGE**

7.1 Precautions for safe handling Avoid contact with skin, eyes or clothing. Do not breathe vapour. Ensure

adequate ventilation. Use personal protective equipment as required. See Section: 8. Do not eat, drink or smoke when using this product. Wash hands

before breaks and after work.

7.2 Conditions for safe storage, including any Store in a well-ventilated place. Keep container tightly closed. Keep cool. Keep

incompatibilities away from heat, sources of ignition and direct sunlight. Storage temperature Ambient. Keep at temperature not exceeding (°C): 27

Storage life Stable under normal conditions.

Incompatible materials Keep away from: Flammable liquids, Strong Oxidizing agents, Corrosive

Substances, Strong Acids and strong mineral and organic bases, especially

primary and secondary aliphatic amines.

7.3 Specific end use(s) Adhesives. See Section: 1.2

8. SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

8.1.1 **Occupational Exposure Limits**

SUBSTANCE	CAS No.	LTEL (8 hr TWA	LTEL (8 hr TWA	STEL (ppm)	STEL (mg/m³)	Note
		ppm)	mg/m³)			
Resorcinol	108-46-3	10	45	20	90	NIOSH

Note: *15 minutes average value

8.1.2 **Biological limit value** Not established.

8.1.3 **PNECs and DNELs** Not established.

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8.2 **Exposure controls**

8.2.1 Appropriate engineering controls

Ensure adequate ventilation or use appropriate containment. Atmospheric levels should be controlled in compliance with the occupational exposure limit. Have available eyewash bottle with clean water.

8.2.2 Individual protection measures, such as personal protective equipment (PPE)

General hygiene measures for the handling of chemicals are applicable. Avoid contact with skin, eyes or clothing. Do not breathe vapour. Wash hands before breaks and after work. Keep work clothes separately. Do not eat, drink or smoke at the work place.

Eye/ face protection

Wear protective eye glasses for protection against liquid splashes. Wear eye

protection with side protection (EN166).



Hand protection: Wear impervious gloves (EN374). Gloves should be changed regularly to avoid permeation problems. Breakthrough time of the glove material:

refer to the information provided by the gloves' producer.

Body protection: Wear impervious protective clothing, including boots, lab coat,

apron or coveralls, as appropriate, to prevent skin contact.

Respiratory protection



8.2.3

In case of inadequate ventilation wear respiratory protection. Open system(s):

Wear suitable respiratory protective equipment.

Thermal hazards

Environmental Exposure Controls

Not applicable.

Avoid release to the environment.

9. SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance Clear - Amber Coloured liquid.

Odour Faint Epoxy Odour Odour threshold Not available. Not established. рH Melting point/freezing point Not available. Initial boiling point and boiling range Not available.

Flash point Not available. Evaporation rate Not available.

Flammability (solid, gas) Not applicable - Liquid

Upper/lower flammability or explosive limits Not available. Vapour pressure 1 @ 118°C (mmHg) Vapour density >3.8 (Air = 1)Relative density 1.15 (H2O = 1)

Solubility(ies) The substance is essentially insoluble in water.

Partition coefficient: n-octanol/water Not available. Auto-ignition temperature Not available. **Decomposition Temperature** Not available. Viscosity Not available. Explosive properties Not explosive. Oxidising properties Not oxidising.

9.2 Other information None

10. **SECTION 10: STABILITY AND REACTIVITY**

10.1 Stability and reactivity Stable under normal conditions

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10.2	Chemical stability	Stable under normal conditions. May decompose if heated.
10.3	Possibility of hazardous reactions	Hazardous polymerisation will not occur.
10.4	Conditions to avoid	Keep away from heat, sources of ignition and direct sunlight. Keep at
		temperature not exceeding (°C): 27
10.5	Incompatible materials	Flammable liquids, Strong Oxidizing agents, Corrosive Substances, Strong
		Acids and strong mineral and organic bases, especially primary and secondary
		aliphatic amines.
10.6	Hazardous decomposition product(s)	Decomposes in a fire giving off toxic fumes: Phenolics, Carbon monoxide and
		Carbon dioxide.

11. SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects (Substances in preparations / mixtures)

Acute toxicity

Skin Contact

Ingestion Based upon the available data, the classification criteria are not met.

Acute Toxicity Estimate Mixture Calculation: Estimated LC50 > 2000 mg/kg

bw/day.

Inhalation Based upon the available data, the classification criteria are not met.

Acute Toxicity Estimate Mixture Calculation: Estimated LC50 > 20.0 mg/l. Based upon the available data, the classification criteria are not met.

Acute Toxicity Estimate Mixture Calculation: Estimated LC50 > 2000 mg/kg

Dispose of this material and its container as bezordous wests. Send ofter pro

bw/dav.

Skin corrosion/irritationSkin Irrit. 2: Causes skin irritation.Serious eye damage/irritationEye Irrit. 2: Causes serious eye irritation.Respiratory or skin sensitizationSkin Sens. 1: May cause an allergic skin reaction.Germ cell mutagenicityMuta. 2: Suspected of causing genetic defects.

CarcinogenicityBased upon the available data, the classification criteria are not met.Reproductive toxicityBased upon the available data, the classification criteria are not met.

STOT - single exposure STOT SE 2: May cause damage to organs - oral.

STOT - repeated exposure

Aspiration hazard

Based upon the available data, the classification criteria are not met.

Based upon the available data, the classification criteria are not met.

11.2 Other information None.

12. SECTION 12: ECOLOGICAL INFORMATION

Toxicity	Aquatic Chronic 3: Harmful to aquatic life with long lasting effects.
	Estimated Mixture LC50 >10 < 100 mg/l (Fish)
Persistence and degradability	Part of the components are poorly biodegradable.
Bioaccumulative potential	The product has low potential for bioaccumulation.
Mobility in soil	The product is predicted to have low mobility in soil (Insoluble in water).
Results of PBT and vPvB assessment	Not classified as PBT or vPvB.
Other adverse effects	None known.
	Persistence and degradability Bioaccumulative potential Mobility in soil Results of PBT and vPvB assessment

13. SECTION 13: DISPOSAL CONSIDERATIONS

Wasta trantment matheds

12 1

13.1	Waste treatment methods	Dispose of this material and its container as mazardous waste. Send after pre-
		treatment to a appropriate hazardous waste incinerator facility according to
		legislation.

13.2 Additional Information Dispose of contents in accordance with local, state or national legislation.

14. SECTION 14: TRANSPORT INFORMATION

		ADR/RID / IMDG / IATA
14.1	UN number	Not applicable
14.2	Proper Shipping Name	Not applicable
14.3	Transport hazard class(es)	Not applicable
14.4	Packing group	Not applicable
14.5	Environmental hazards	Not classified as a Marine Pollutant/ Environmentally hazardous substance.

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Special precautions for user
 Transport in bulk according to Annex II of MARPOL
 Not applicable

73/78 and the IBC Code

14.8 Additional Information None

15. SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental

regulations/legislation specific for the substance or

mixture

15.1.1 National regulations

USA NTP: Not listed

OSHA Regulated: Not listed

15.1.2 IARC Monographs Not listed

15.1.3 European regulations

SVHCs None

Wassergefährdungsklasse (Germany) Water hazard class: 2

15.2 Chemical Safety Assessment Not available.

16. SECTION 16: OTHER INFORMATION

The following sections contain revisions or new statements: 1-16.

References: Existing Safety Data Sheet (SDS), Harmonised Classification(s) for Bis-[4-(2,3-epoxipropoxi)phenyl]propane (CAS# 1675-54-3), 2,3-Epoxypropyl o-tolyl ether (CAS# 2210-79-9) and Resorcinol (CAS# 108-46-3). Existing ECHA registration(s) for 2,3-Epoxypropyl o-tolyl ether (CAS# 2210-79-9) and Resorcinol (CAS# 108-46-3), and the Classification and Labelling Inventory for Bisphenol A Diglycidyl Ether (CAS# 25085-99-8).

GHS Classification of the substance or mixture	Classification Procedure
Skin Irrit. 2; H315	Threshold Calculation
Skin Sens. 1; H317	Threshold Calculation
Eye Irrit. 2; H319	Threshold Calculation
Muta. 2; H341	Threshold Calculation
STOT SE 2; H371	Threshold Calculation
Aquatic Chronic 3; H412	Summation Calculation

LEGEND

LTEL Long Term Exposure Limit
STEL Short Term Exposure Limit
DNEL Derived No Effect Level

PNEC Predicted No Effect Concentration

PBT PBT: Persistent, Bioaccumulative and Toxic vPvB very Persistent and very Bioaccumulative

NTP National Toxicology Program

IARC International Agency for Research on Cancer
OSHA The Occupational Safety & Health Administration
NIOSH National Institute for Occupational Safety and Health

Training advice: Consideration should be given to the work procedures involved and the potential extent of exposure as they may determine whether a higher level of protection is required.

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Annex to the extended Safety Data Sheet (eSDS)

No information available.